



73.00

36.50

2.00 X 45° CHAMFER
4 PLACES

PL - 3.00 X 19.88 X 97.00 (ø)

4.94

8.00

4.00

11.00

8.25

19.88

13.37

10.00

5.00

6.69

.75 NPT
FLUSH +.00
-.25
2 PLACES

5.94

11.88

16.50

17.81

23.75

29.69

35.63

37.00

40.00

41.56

46.62

48.50

97.00

1.50-6UNC
2.00 MIN FULL THREAD
GRIND TAP FOR FULL
DEPTH THREAD
1.75Ø X 82° C'SINK
41 PLACES